Vascomill MMS SE 1 2505-01 Art.No Description The Vascomill MMS SE 1 is a mineral oil and chlorine free product for the minimal quantity lubrication. This MQL synthetic ester fluid is a highly active lubricant, thanks to the polar structure of the molecules. This product is suitable for generic chip removal operations through minimal quantity lubrication of Range of application aluminium, aluminium alloys, steel, steel alloys, cast iron and copper alloys. Product properties Benefits Better surface quality Good lubricating properties Conglutination and gumming poor No blurs or residues on the work piece

Physical-chemical data	Typical data	Measuring method
Viscosity at 40°C	20 mm²/s	ISO 3104
Density at 20°C	0.85 g/cm ³	DIN 51757
Flash point	176°C	ISO 2592 (COC)
Ester content	73%	
Chlorine content	0%	
Zinc content	0%	
Sulphur content, total	1.8%	
Copper corrosivity	1a (3h at 60°C)	ISO 2160
Colour	yellow	
Note		
Safety and environmental aspects	EC waste code: 12 01 10 ADR-class: none Water endangering class: WEC 1 For more detailed information please consult the EC Safety Data Sheet.	
	Information contained in this data sheet is based upon the properties and applications of use as known to us. However, generally no legal liability may be deducted from such information. 0452 02.09.2016 V 06	

