



Art.No 832-03

Blasomill HD 15

Description

Non water-miscible cutting fluid based on mineral oil

Range of application

High performance chlorinated cutting oil for heavy-duty machining. Suitable for milling, drilling, deep hole (gun) drilling, turning, automatic turning, threading, tapping, reaming, sawing, broaching and slotting (with low cutting speeds). Suitable for steel, stainless, acid- and heat-resisting steel, titanium as well as for aluminium and copper alloys.

Product properties

Medium chlorine content



Benefits

Good wearing protection for tools
Reliable machining operation

Physical-chemical data

Typical data

Viscosity at 40°C	15 mm ² /s
Density at 20°C	0.95 g/cm ³
Flash point	170°C
Ester content	0%
Chlorine content	12%
Zinc content	0%
Sulphur content, total	0%
Copper corrosivity	1a (3h at 60°C)
Colour	yellow

Measuring method

ISO 3104
DIN 51757
ISO 2592 (COC)

ISO 2160

Note

Safety and environmental aspects

EC waste code: 12 01 06
ADR-class: none
Water endangering class: WEC 2
For more detailed information please consult the EC Safety Data Sheet.

Information contained in this data sheet is based upon the properties and applications of use as known to us. However, generally no legal liability may be deducted from such information.

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